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D350-794-501
Job Sheet 196916



Part No: D350-794-501

Job Qty: 1 pcs

Part Name: Fuel Gauge Upgrade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/19

Job Tracking No:

Due Date: 7/5/19

Created By: Linda Lacelle

Type: R+D

Description:

Note: IIN-D350-794 REV.H IPP REV:A 17.11.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/5/19		0.00	0.00	Packaging 1 - 1		JUN 27 2019 DAS 74 9-89
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

*disassembled
eng did
not require*



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Container No: S195069



Part: D350-794-501

Job No: 196916

Serial No/Batch: S195069

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH05-4 Issue 3, FAA STC SR02794N

120	QC 4	1 pcs	7/5/19	0.00	0.00	Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
						QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	
130	Packaging 3-1 - Stock - B4B	1 pcs	7/5/19	0.00	0.00	QC 4 - 72	
						QC 4 - 74	
						QC 4 - 75	
						Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	7/5/19	0.00	0.00	DC - 1 - B4B	
						DC - 2 - B4B	
140	QC 21 - FG	1 pcs	7/5/19	0.00	0.00	QC 21 - FG - 21	
						QC 21 - FG - 70	
						QC 21 - SA - 53	

Part Op **120** - (QC4- 100% Inspect kits for completeness)
 Descriptions: **130** - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-794-501
 Location: _____ PPP Rev: _____
135 - Photocopy blue file and create labels as per PPP D350-794-501 Chg 001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-1031	Receptacle Housing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5063240
143-217	Crimp Socket	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	7115459
D5473-041	Fuel Gauge Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	8176159
D5473-061	Fuel Sender Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5176859
D5558-1	Instrument Bezel Mount Adapter	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5172588
D5558-3	Clamp, Instrument Mounting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131267
M24308/1-2F	Connector, D-Sub 15-Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5063241
M85049/48-1-2	Backshell, D-Sub 15-Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	7124291
MS21044N06	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5007824
MS35214-31	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	03-09-1031	1	36	0
	143-217	3	535	0
	D5473-041	1	0	0
	D5473-061	1	1	0
	D5558-1	1	5	0
	D5558-3	1	3	0
	M24308/1-2F	1	12	0
	M85049/48-1-2	1	7	0
	MS21044N06	2	194	0
	MS35214-31	2	10	0

Part Specifications

Specifications could not be found.

Plex 6/25/19 10:22 AM dart.lacelle.linda

199566 - 199574
 Disassembled
 Eng did not
 require